



Kennametal Drill Reconditioning Order Form

Ship to: Kennametal Licensed Reconditioning Center
 c/o Christensen Machinery & Supply
 1101 56th Avenue
 Menominee, MI 49858
 800-733-5541

Print your return address here.

Customer P.O. Number:	
DATE:	
Contact Name:	
Phone:	

Drill Maximum Cutting Diameter			Dynapoint Solid Carbide and HTS, HTS-C Pilot Drills					
			Un-coated KF1 K10 K715	TiN Coated KC7015 KC7040 KC7515 CS5	TiAlN Coated KC7205 KC7210 KC7215 KC7315	Other Coated	Deep Hole Drills up to 30xD. Over 30xD by request.	Extra Charge for Custom Features (see note)
inch		Qty						
.1875 & Under	4.76mm & Under	\$	\$13.50	\$16.13	\$16.13	\$21.66	\$35.94	
.188 to .375	4.77mm to 9.53mm	Qty						
		\$	\$17.47	\$21.50	\$21.50	\$27.00	\$48.14	
.376 to .4375	9.54mm to 11.11mm	Qty						
		\$	\$22.84	\$26.87	\$26.87	\$32.37	\$57.65	
.438 to .500	11.12mm to 12.70mm	Qty						
		\$	\$26.87	\$30.89	\$30.89	\$36.40	\$68.80	
.501 to .625	12.71mm to 15.88mm	Qty						
		\$	\$30.89	\$34.94	\$34.94	\$40.44	\$79.95	
.626 to .6875	15.89mm to 17.46mm	Qty						
		\$	\$36.28	\$41.65	\$41.65	\$47.15	\$88.03	
.688 to 1.125	17.47mm to 28.58mm	Qty						
		\$	\$47.02	\$57.76	\$57.76	\$63.25	\$99.40	
1.126 to 1.250	28.59mm to 31.75mm	Qty						
		\$	\$51.06	\$64.49	\$64.49	\$70.00	N/A	
1.251 to 1.500	31.76mm to 38.10mm	Qty						
		\$	\$60.50	\$71.75	\$71.75	\$118.80	N/A	
TOTAL NUMBER OF DRILLS*								

Scrap	Please select one
Scrap all unregrindable drills.	yes___ no___
Return all unregrindable drills.	yes___ no___
Replace scrap with NEW drill(s).	yes___ no___

Return Shipping Method: Please select one
UPS Ground___ UPS 2nd Day___ UPS Next Day___

CMS Use	
CMS:	
Date received:	
Date shipped:	

To prevent breakage, please ship drills in their original, or equivalent packages.

Comments/Special Instructions: (Example: minimum OAL, corner radius, corner chamfer....)
FEG point add in chamfer charge + \$15.00 feature.
Deep-Hole drills over 30xD are 2 diameter ranges up.
HTS HSS Pilot drills, standard price x .70. Standard pricing for HTS-C carbide.

KSEM Insert Blade Maximum Cutting Diameter			KSEM (Insert Blades)				
			TiN Coated	TiAlN Coated	Other Coated by RFQ based on coating type		Extra Charge for Custom Features (see note)
inch		Seat					
.492 - .624	12.50mm to 15.85mm	A, B, C	\$28.29	\$28.29			
.625 - .786	15.86mm to 19.96mm	1 to 2	\$32.15	\$32.15			
.787 - 1.260	19.97mm to 32.00mm	3 to 8	\$37.28	\$37.28			
1.261 - 1.575	32.01mm to 40.00mm	9 to 10	\$44.89	\$44.89			
TOTAL NUMBER OF INSERT BLADES*							

Custom Drills and Added Features
Step Drills: Diameter Price plus \$12.75 per step, per drill Profiles ground by DXF: \$27.00 per profile
Chip breaker, bevel, chamfer, etc: \$12.75 per feature. Corrected Face: \$15.00 per step.
Cut-off charge for severely damaged drills: Single diameter: \$10.00 Step drills: 25% upcharge- Min.\$15.00

Minimum order charge, \$25.00
 Credit Card payments will be assessed an additional 5.0% to cover credit card surcharges.

For Blue Box shipping containers or any additional information on the Kennametal Reconditioning Program, contact the Christensen Machinery Licensed Reconditioning Center at 800-733-5541, or visit our website at www.christensenmachinery.com.

1. Blue Box shipping containers are supplied with 2 large cable ties, one small cable tie and packaging material. All are contained in a cardboard box to be re-used.



2. Pack dull tools in tubes or individually wrap for protection. Orient so there is minimal space for movement in box.



3. Fill remaining space in box with packing material so tools are immobilized for shipment.



4. Secure lid with cable ties as shown, making sure they are tight.



5. Place Blue Box in cardboard box with any paperwork that is to accompany order and ship.



6. Send box to:

Christensen Machinery
1101 56th Avenue
Menominee, MI. 49858

CMS strongly suggests that you insure your shipment for the value that you determine your tools are worth. Should your tools be lost or destroyed by the shipping company, the most you can expect to receive is the standard \$100.00 reimbursement.